

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate No.:
0496-CPR-0042 Rev. 01

Initial date:
31 July, 2014

This Certificate consists in 2 pages annex included

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products

Manufacturing of structural steel components

manufactured in steel up to execution class EXC 3, in accordance to the technical requirements of the standard EN 1090-2, with declaration method of product properties 1 and/or 2 and/or 3a and/or 3b (further details of welding process and personnel are given in the annex)

produced by

IREM S.p.A.

Via Stentinello, 9 - 96100 Siracusa (SR) - Italy

and produced in the manufacturing plant

IREM S.p.A.

Punta Cugno - 96011 Augusta (SR) - Italy

This Certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

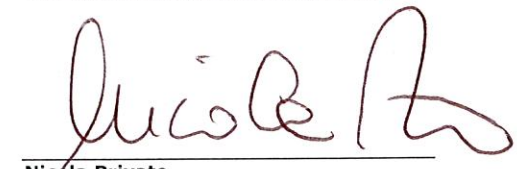
EN1090-1: 2009; EN1090-1: 2009/AC:2010; EN1090-1: 2009+A1:2011

under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the products and the manufacturing conditions in the plant are not modified significantly.

Place and date:
Vimercate, 14 September, 2015

For the Notified Body 0496:
DNV GL Business Assurance Italia S.r.l.



Nicola Privato
Management Representative

Certificate No.: 0496-CPR-0042 Rev. 01
Place and date: Vimercate, 14 September, 2015

Appendix to Certificate

In Compliance with annex B of the harmonized technical specification EN1090-1: 2009; EN1090-1: 2009/AC:2010; EN1090-1: 2009+A1:2011, the factory and the welding plant meet the requirement for the factory production control with regard to following equipment and personnel:

1. Standards used for welding process control: **ISO 3834-2: 2005**
2. Welding process and parent materials groups (according to ISO/TR 15608):

Welding process (ISO 4063)	Parent materials groups (ISO/TR 15608)
111	Gruppo 1 / Sub. 1.1 - 1.2 - 2.1 - 2.2 - 5.1 - 5.2 - 5.3
135	Gruppo 1 / Sub. 1.2 - 2.1
141	Gruppo 1 / Sub. 1.1 - 1.2 - 2.1 - 2.2 - 4.2 - 5.1 - 5.2 - 5.3- 5.4 - 8.1 - 8.2 - 10.1
136	Gruppo 1 / Sub. 1.1 - 1.2 - 2.2 - 5.1 - 5.2 - 8.1
121	Gruppo 1 / Sub. 1.1 - 1.2 - 2.1 - 2.2 - 8.1

3. Welding Coordinator Responsible:

Name	Qualification	Responsibility level (*)
Francesco Romano	IWE (I.I.S. CERT)	1

(*) The level is stated according to ISO 14731